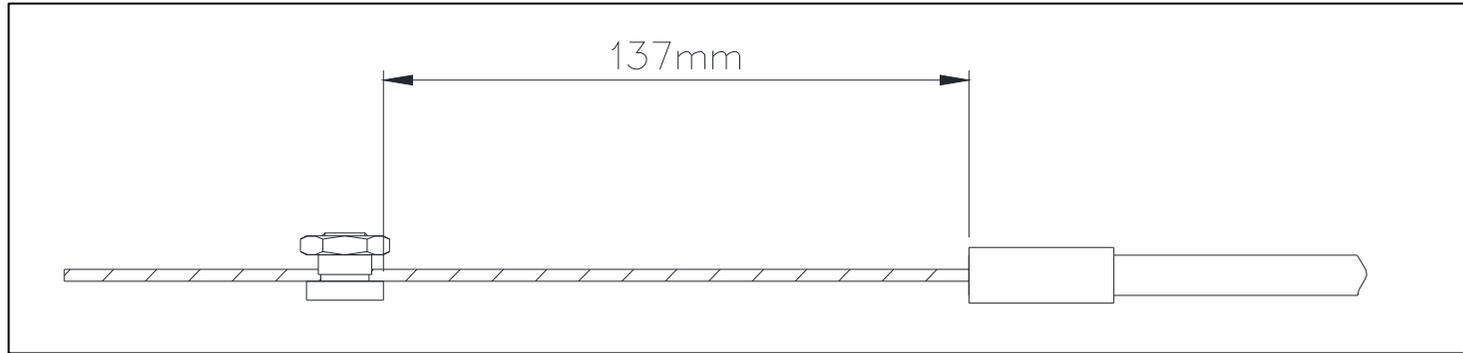


WIRE SETTING MANUAL

ADJUSTMENT

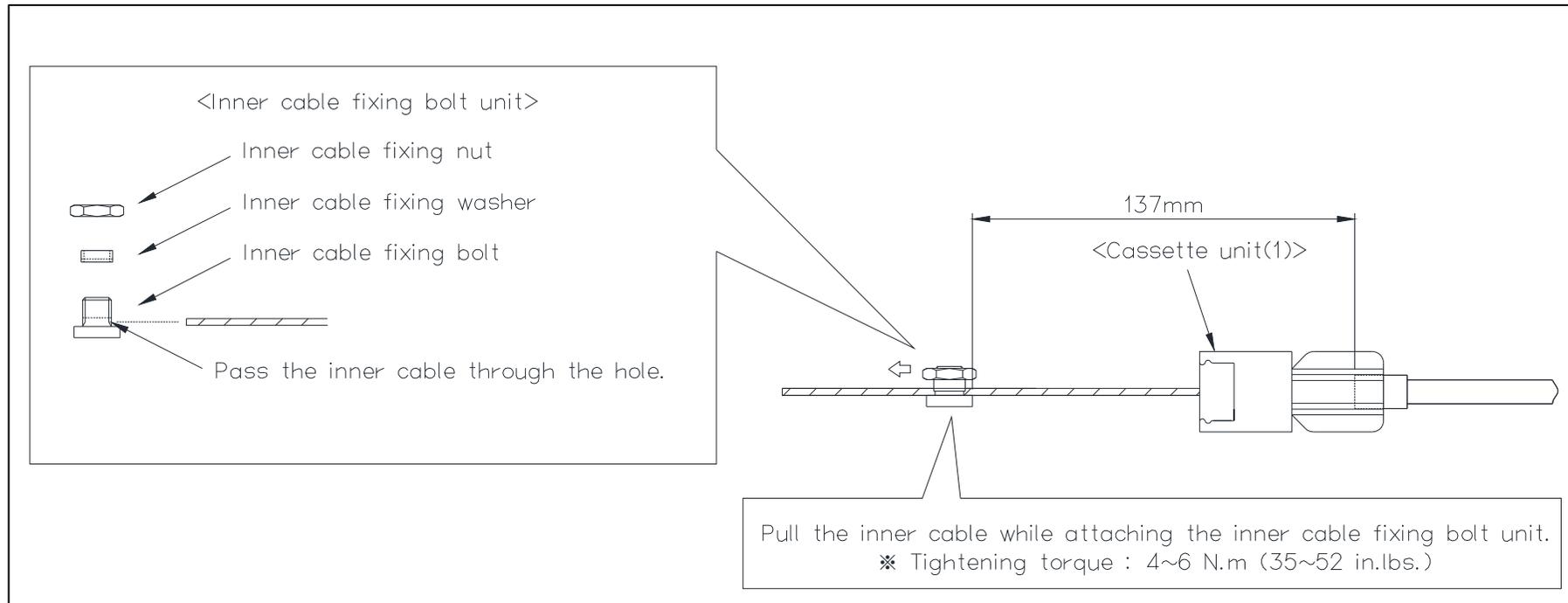
1. Length between inner cable fixing bolt & Nut unit outer casing.



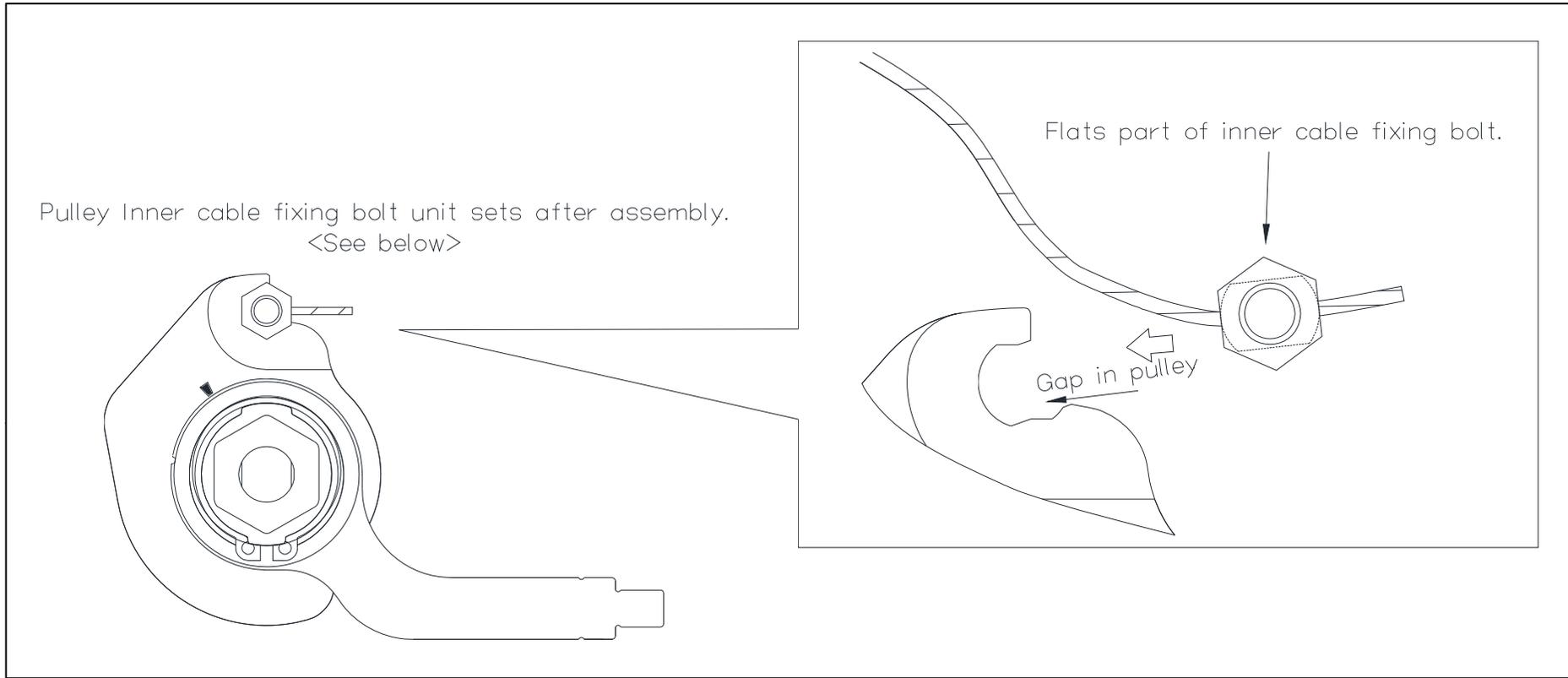
2. Installation of the shifting cable to the cassette joint.

2.1 Cassette unit(1) to Inner cable fixing bolt unit and then assemble to assembly.

2.2 After checking that the end of the outer is sitting securely in the cable adjustment barrel of the Revoshift lever/shifring lever, attach the inner cable fixing bolt unit to the inner cable.

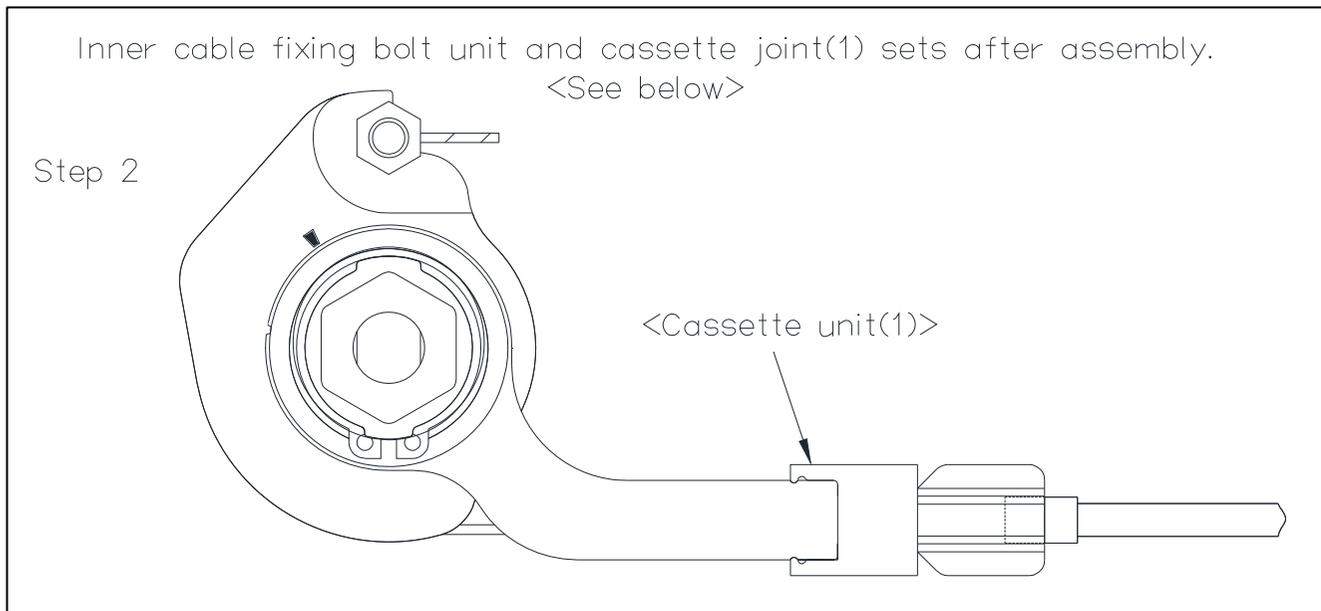
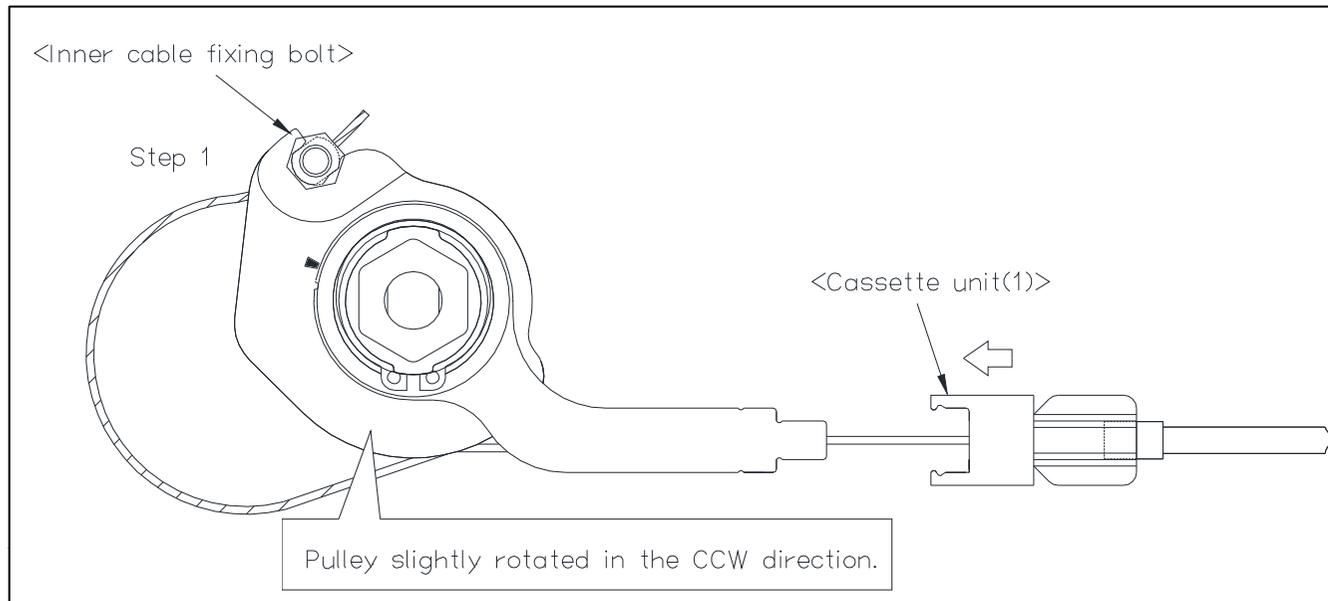


2.3 Bring the cable around to the cassette joint pulley, hold so that the inner cable fixing nut is facing to the outside (toward the fork end), and then slide the flats part of the inner cable fixing bolt into the gap in the pulley.



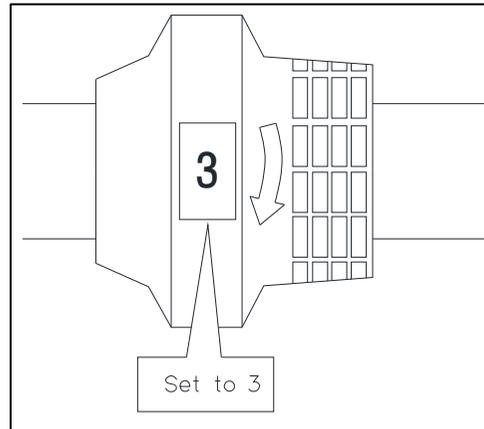
2.4 Assemble as shown in the figure below.

(How to assemble the Cassette unit(1) and Cassette unit(2))



ADJUSTING THE CASSETTE JOINT

1. Move the Revoshift lever 1 to 3.

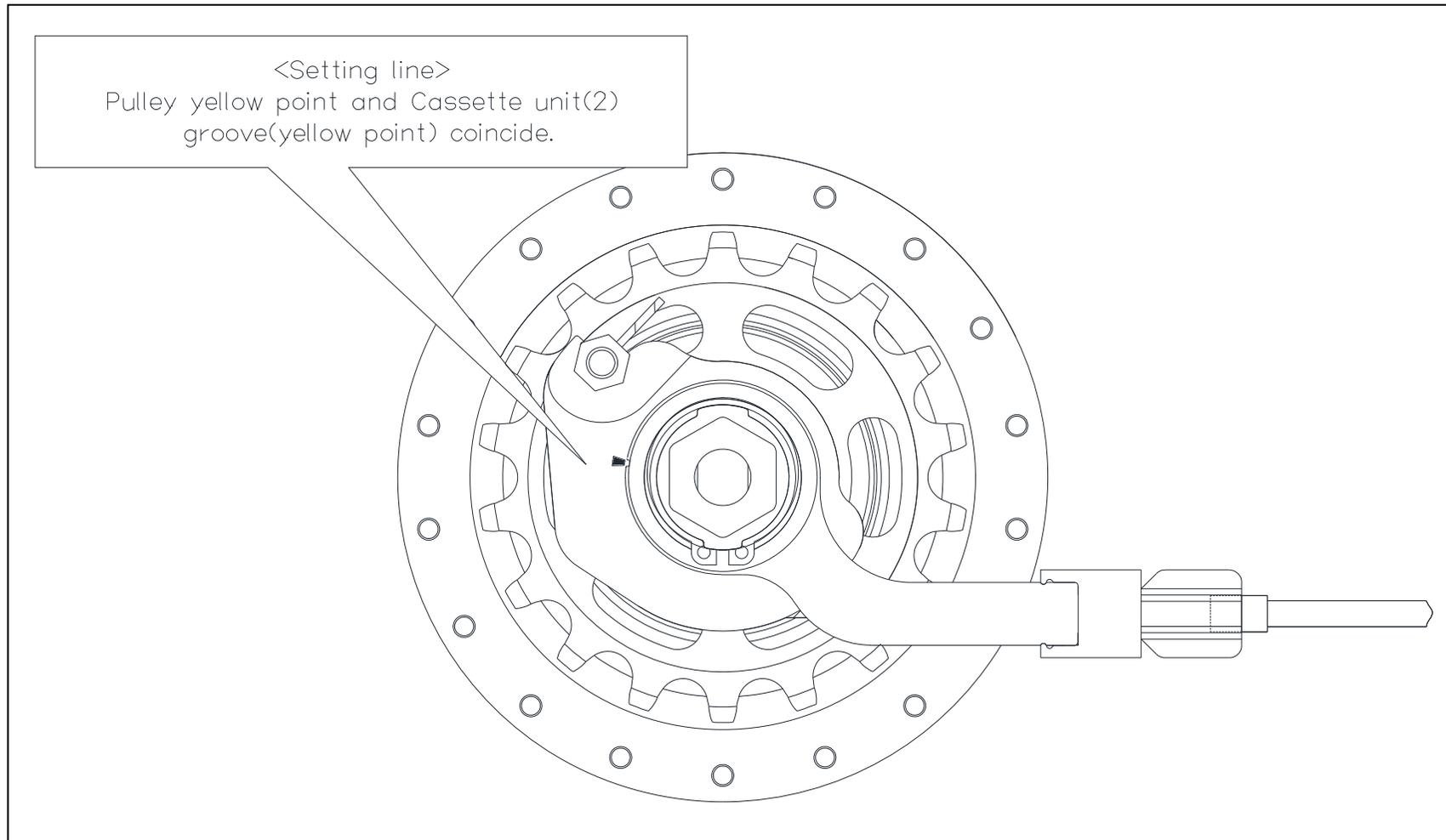


2. Check to be sure that setting lines on the cassette joint bracket and pulley are aligned at this time.



3. Precautions Setting point

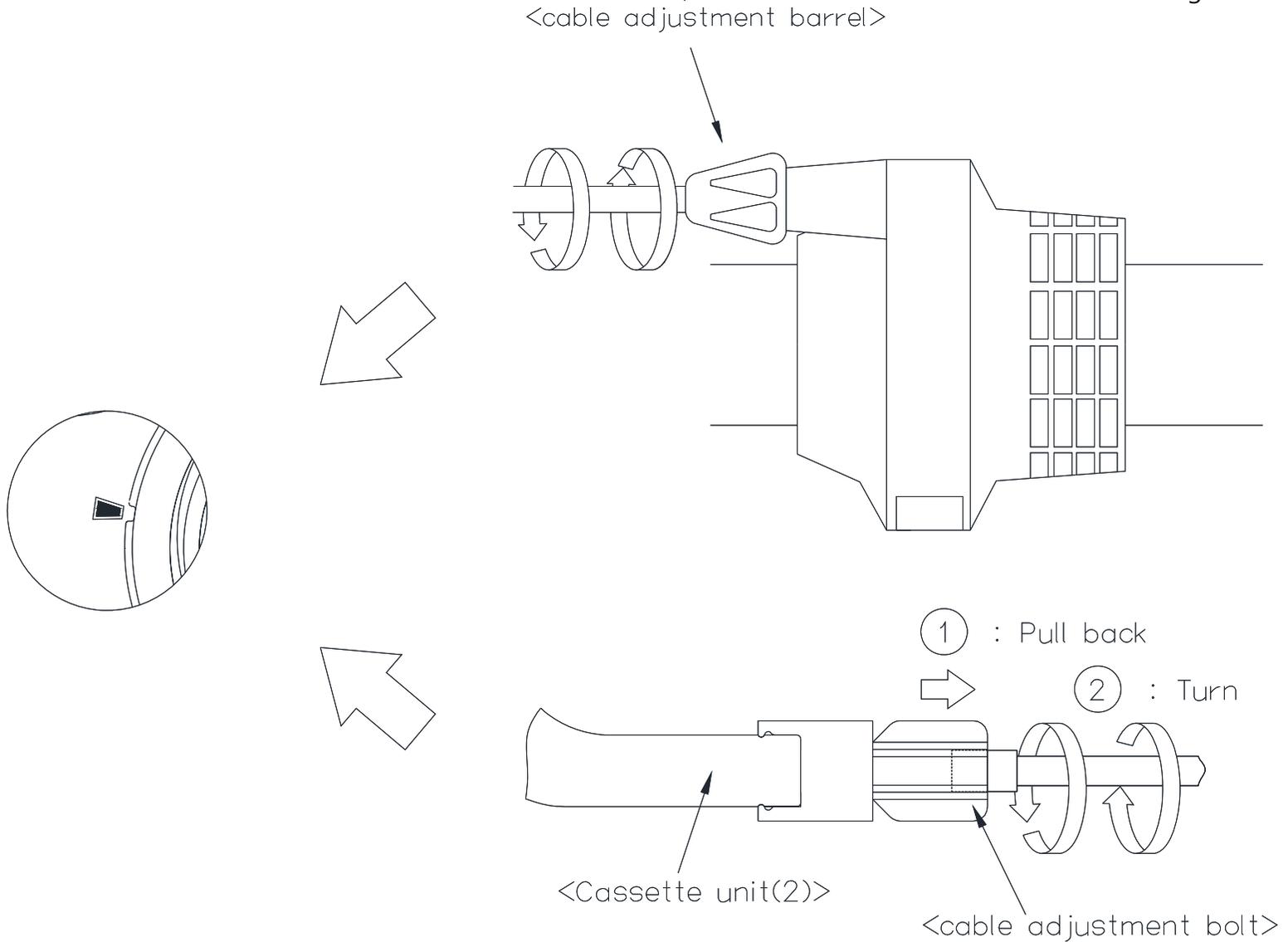
3.1 Shift up from gear 5 to gear 3 and Check the alignment of the markings on the frame (Yellow part, refer to picture)



4. If the setting lines are not aligned, turn the cable adjustment barrel of the Revo-shift lever to align the setting.
Another way is to adjust Cable adjustment Bolt & Nut. For Bolt to adjust loosen the Nut and after lock Nut.

(Note : Nut tightening hold Bolt)

After this, move the Revo-Shift lever once more from 3 to 1 and then back to 3 , and then re-check to be sure that the setting lines are aligned.



5. Precautions lever movement

5.1. When the stop, can change shift every gear in no load condition.

5.2 When the stop, lever movement in foot the raised position on the pedal (Underload).

5.2.1. When the start first gear, can change shift 1 gear to 3 gear but when lever move by force for change shift more 3 gear, inside parts be possible damaged cause structural feature.

5.2.2. When the start second gear, can change shift 2 gear to 4 gear but when lever move by force for change shift more 4 gear, inside parts be possible damaged cause structural feature.

5.2.3. When driveng, can be shift every gear.

6. Precautions assembled to bicycle (bike)

6.1. When assembled wheel is mounted gear on the bicycle (bike) frame, Screw torque is 30 to 45 N.M (Same Shimano).